



# Step Drill

please fill out as much as you can and we'll get back with you

**\* Required**

- hss
- carbide

material to be machined

coating

quantity

number of flutes

drill and chamfer only

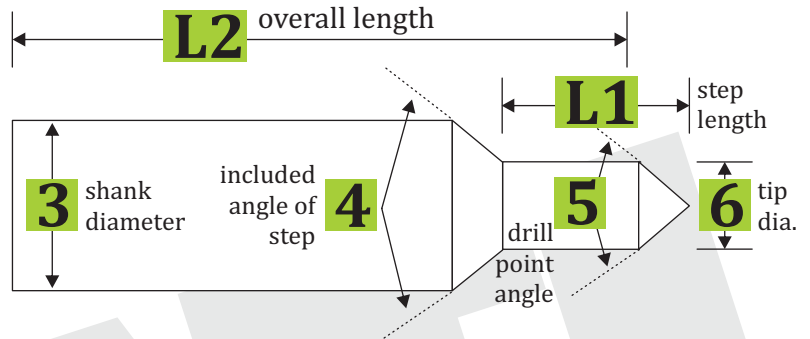
- yes
- no

Company Name \*

Contact Name \*

Phone Number \*

acceptable tolerances and any other critical information



(L1) step length

(4) included angle of step

(L2) overall length

(5) drill point angle

(3) shank diameter

(6) step diameter

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